

# JOHN G. EKERDT

## RESEARCH FOCUS

**We study the surface, growth and materials chemistry of metal, dielectric, ferroelectric, and polymer thin films. We seek to understand and describe nucleation and growth of films and nanostructures, their structure-property relationships, and site-specific reactions that lead to their formation. The programs are motivated by applications in electronic materials, energy and sensors.**

**[www.che.utexas.edu/ekerdt-group](http://www.che.utexas.edu/ekerdt-group)**

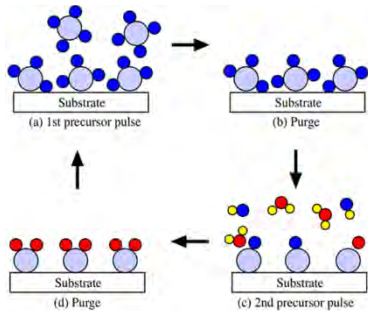
# JOHN G. EKERDT

<b>Projects</b> <b>2 Positions</b>	<b>Subject Areas</b>	<b>Fundamental Aspects</b>	<b>Technology Applications</b>
<ul style="list-style-type: none"> <li>•Nucleation and Growth of Ultra Thin Metal Films</li> <li>•Selective Growth of Metal and Dielectric Films</li> </ul>	<ul style="list-style-type: none"> <li>•Surface Science</li> <li>•Materials Science</li> <li>•Nanotechnology</li> <li>•Materials Chemistry</li> <li>•Reaction Kinetics</li> </ul>	<ul style="list-style-type: none"> <li>•Chemical nature of surface sites that serve as activation sites and nucleation sites</li> <li>•Enabling chemistry for film growth or nanoparticle growth</li> <li>•Nature of bonding across interfaces</li> </ul>	<ul style="list-style-type: none"> <li>•Advanced memory devices</li> <li>•Sensors</li> <li>•Diffusion barriers for advanced microelectronic devices</li> </ul>
<ul style="list-style-type: none"> <li>•Epitaxial Growth and Properties of Crystalline Oxides and Perovskites</li> </ul>	<ul style="list-style-type: none"> <li>•Atomic Layer Deposition</li> <li>•Chemical Vapor Deposition</li> <li>•Molecular Beam Epitaxy</li> </ul>	<ul style="list-style-type: none"> <li>•Approaches to stabilizing metastable structures</li> <li>•Relations between bonding, structure and properties</li> </ul>	<ul style="list-style-type: none"> <li>•Low power devices</li> <li>•Integration of functional crystalline oxides on Si(001), Ge(001) and GaN</li> </ul>
<ul style="list-style-type: none"> <li>•Limits of Nanoshape Control</li> </ul>	<ul style="list-style-type: none"> <li>•Reactive and Atomic Layer Etching</li> </ul>	<ul style="list-style-type: none"> <li>•Selective activation of surfaces with ions and radicals</li> </ul>	

# Low Temperature ALD of Crystalline Oxides

Shen Hu; Ed Lin; Bryce Edmonson

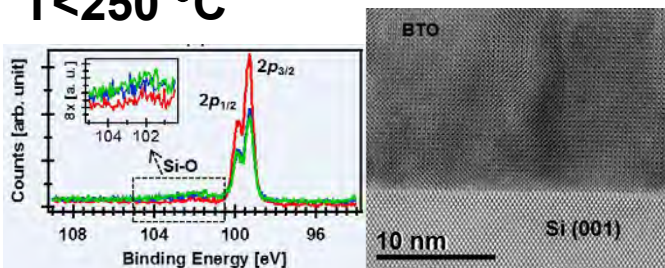
Alternating delivery affords digital control



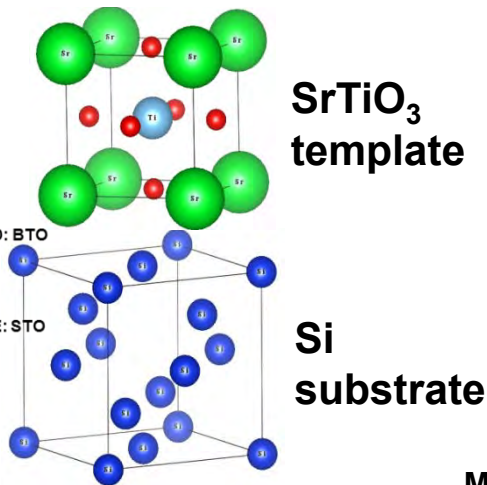
## Atomic Layer Deposition

- Commercial metalorganic precursors
  - Oxidant = water
  - $T = 200-250\text{ }^{\circ}\text{C}$ ,  $P \approx 1\text{ torr}$
- 1.6-nm SrTiO<sub>3</sub> buffer by MBE needed on Si(001)

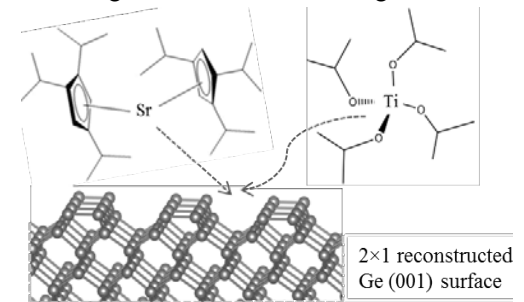
Insignificant oxidation of substrate because  $T < 250\text{ }^{\circ}\text{C}$



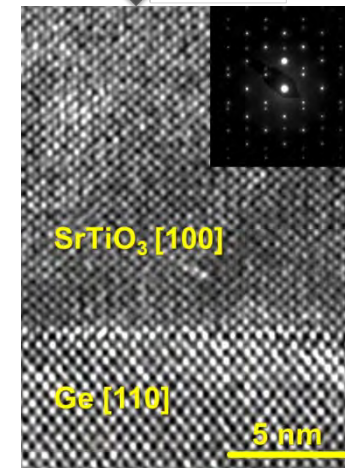
Ngo, et al., Appl. Phys. Lett. 104, 082910 (2014).



ALD directly on Ge(001) – SrTiO<sub>3</sub>, (Al,Sr)TiO<sub>3</sub>, SrHfO<sub>3</sub>



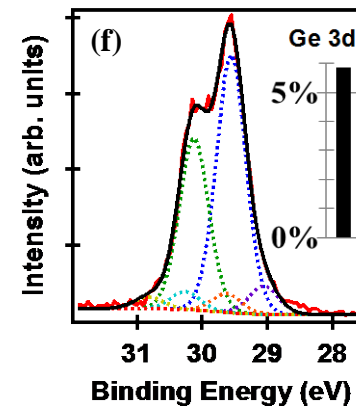
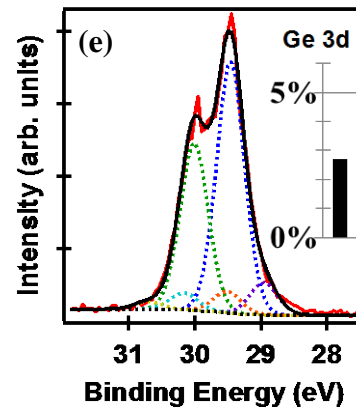
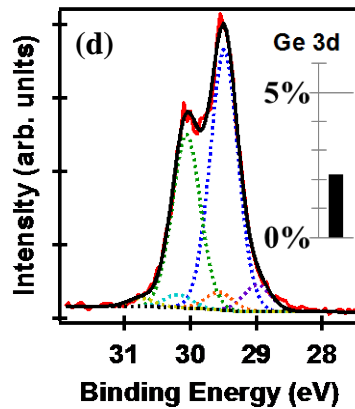
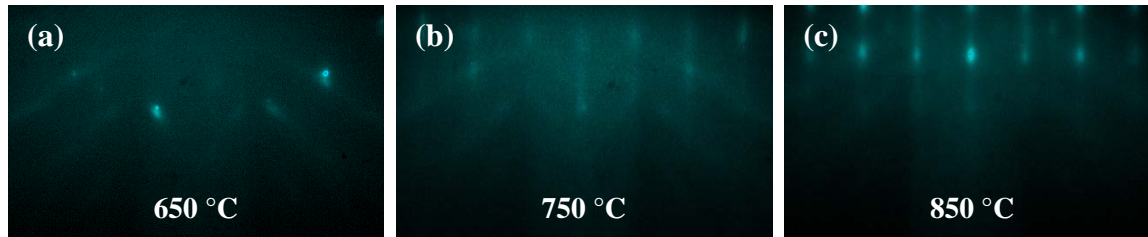
UHV anneal  
 $T \sim 650\text{ }^{\circ}\text{C}$



McDaniel, Adv. Mater. Interf. (2014).

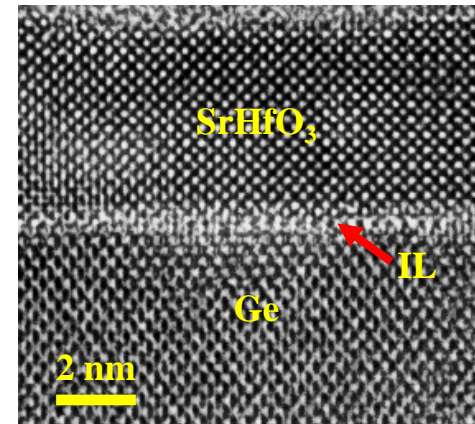
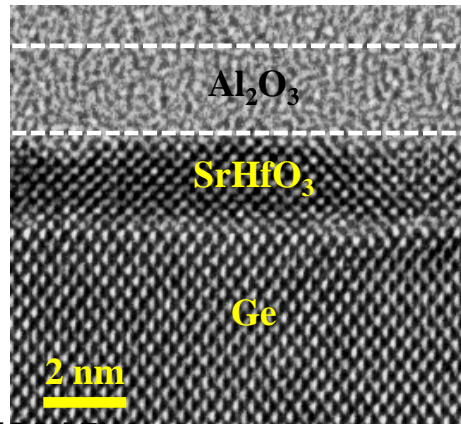
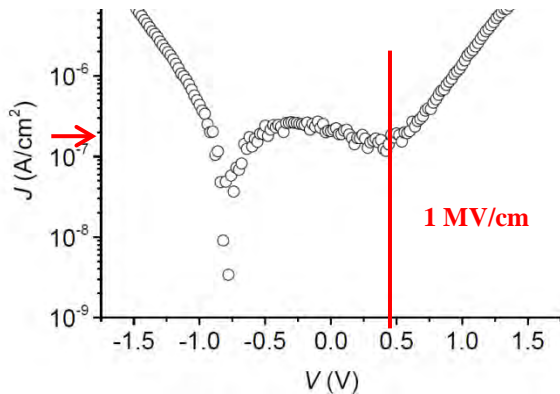
A scalable, low cost of ownership approach with potential for 3D structures. Enables coupling of function directly to the substrate.

# Interfacial Layer observed for SHO



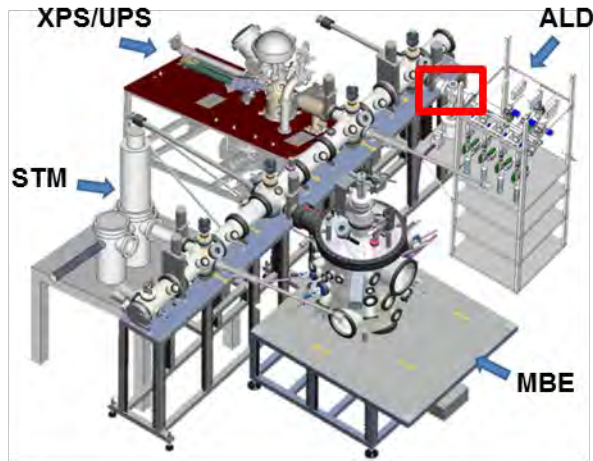
(a)  $T_s = 650\text{ }^\circ\text{C}$  for 5 min

(b)  $T_s = 700\text{ }^\circ\text{C}$  for 5 min

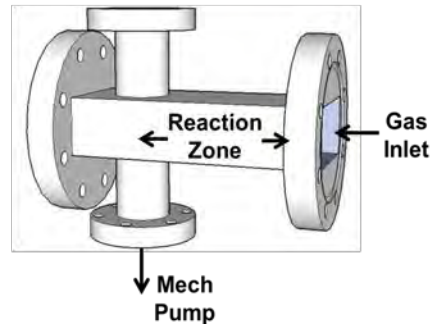


# The Materials Physics Laboratory

(a)



(b)

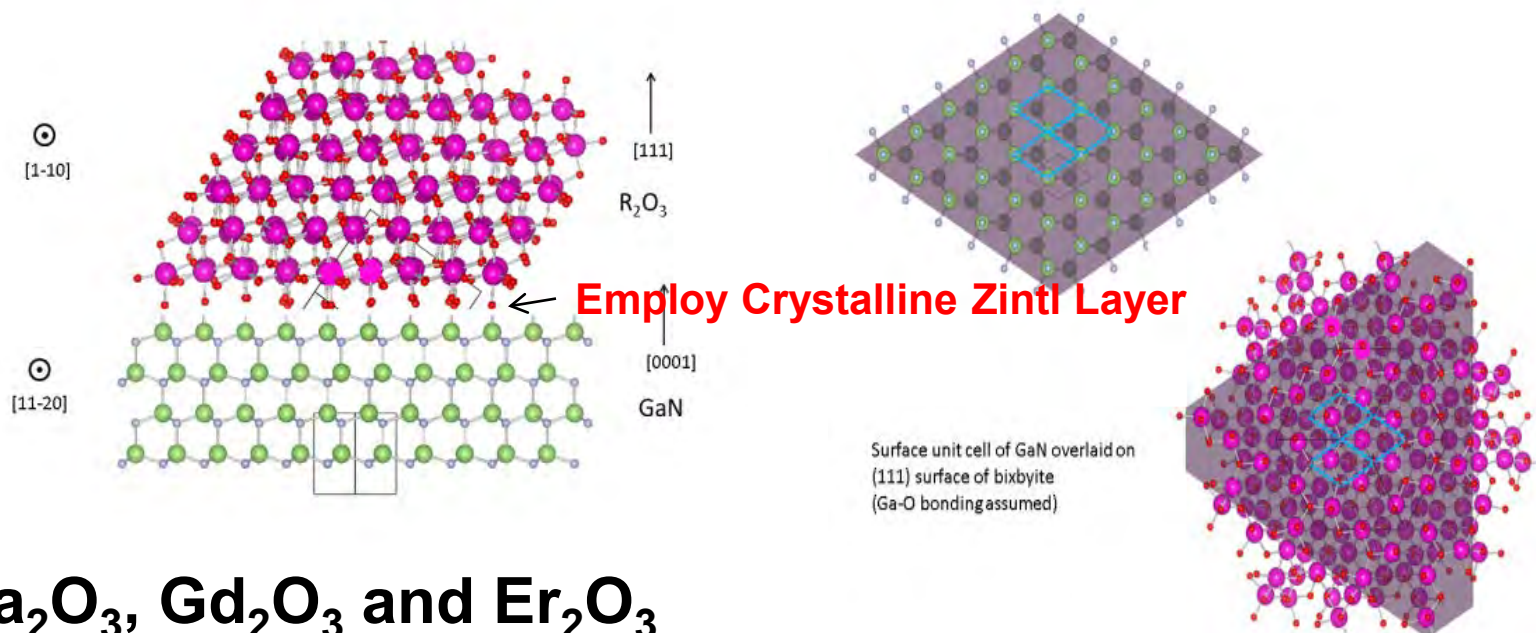


**A shared facility located in RLM and managed by a Senior Scientist, Agham Posadas**

**Allows for co-location of students from the A. A. Demkov and J. G. Ekerdt groups working on common projects**



# How to Grow Crystalline Rare Earth Oxides on Nitrides?



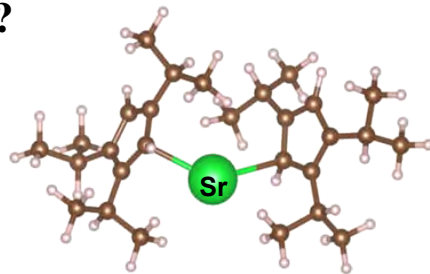
$\text{La}_2\text{O}_3$ ,  $\text{Gd}_2\text{O}_3$  and  $\text{Er}_2\text{O}_3$

Ionic oxides on a highly covalent semiconductor

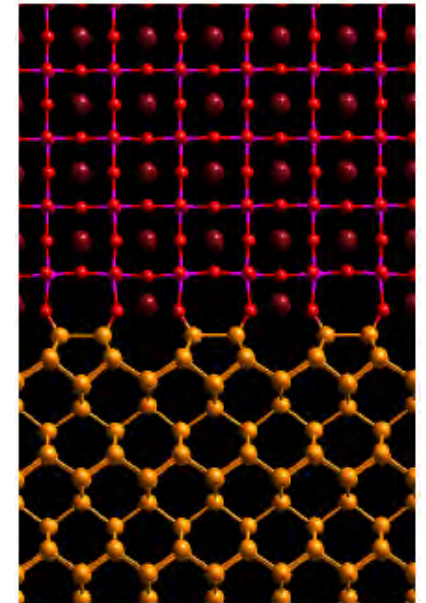
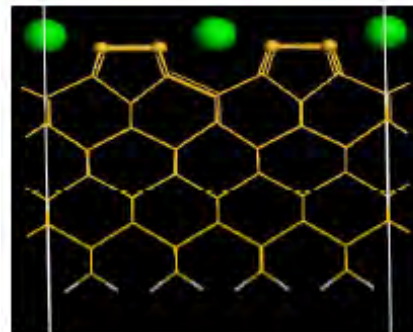
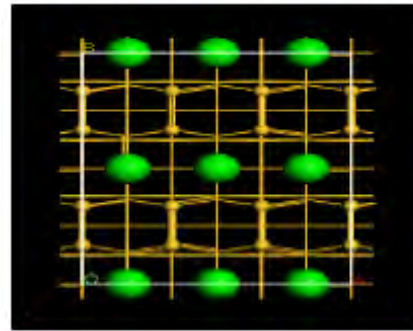
Lattices align – surface energy (wetting) needs to be resolved

# Understanding interface structure: Zintl phase and passivation

- MBE growth of STO on Si
  - Utilize  $\frac{1}{2}$ -monolayer of Sr to passivate Si surface
  - Creates strontium silicide layer (Zintl phase)
- ALD growth of STO on Ge
  - Sr precursor has affinity for Ge dangling bonds
  - Does the Sr precursor order on the surface? What is the interface structure?

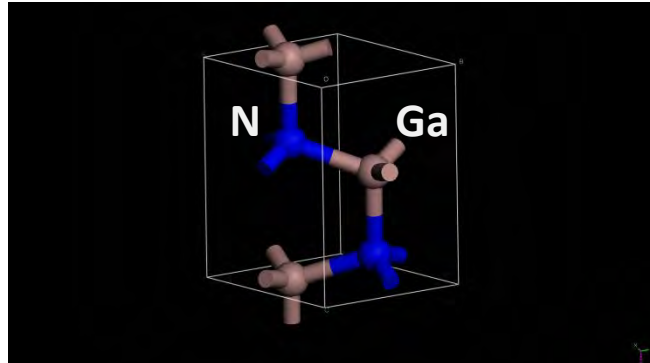


$\frac{1}{2}$ -ML Sr ( $2\times 1$ )

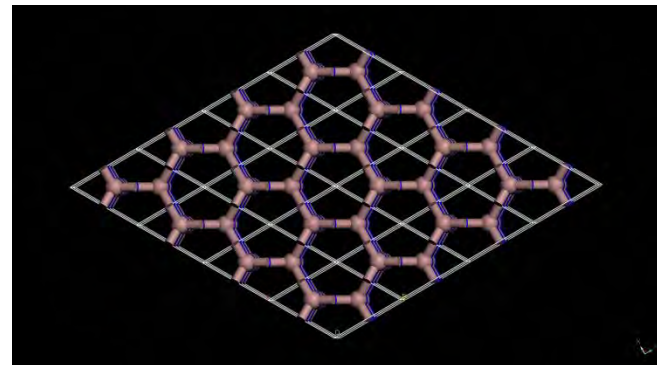


# Intermetallic Zintl Compounds to Grow Crystalline Oxides on GaN(0001)

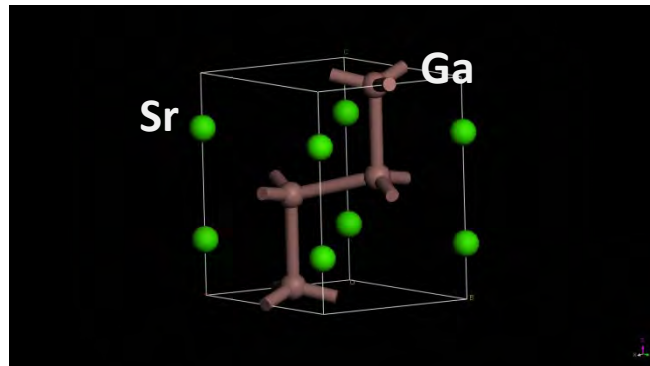
GaN (wurtzite, Space group  $P6_3mc$ )



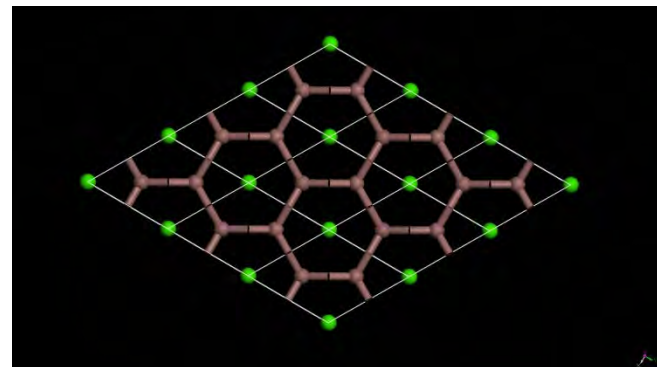
GaN (0001) surface



$SrGa_2$  (CaIn<sub>2</sub>-type, Space group  $P6_3/mmc$ )



(0001) surface



Zintl compounds  $A_nX_m$  ( $A = \text{Group 1, 2}$ ;  $X = \text{Group 3, 4, 5}$ ), such as  $SrGa_2$ ,  $SrAl_2$ , and  $EuGa_2$  support/bridge ionic and covalent bonding



# Selective Growth of Metal and Dielectric Films

Sonali Chopra  
Zizhuo Zhang  
Himmi Nallan

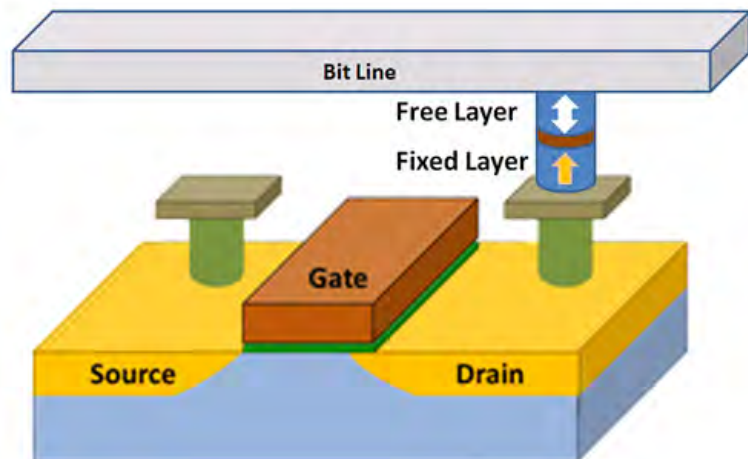


Figure: A schematic presentation of a STT-RAM cell

We seek selective chemical routes to form the metallic word line and the magnetic bit line for the STT-RAM structure using self-assembly and ALD.

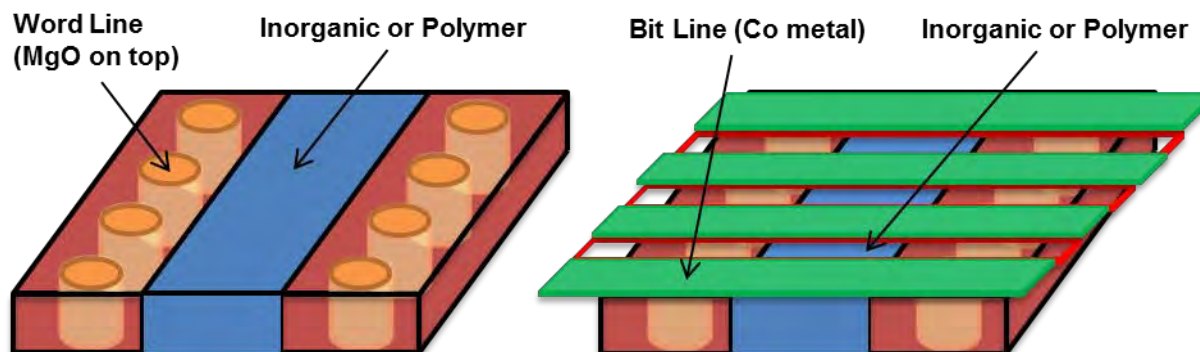
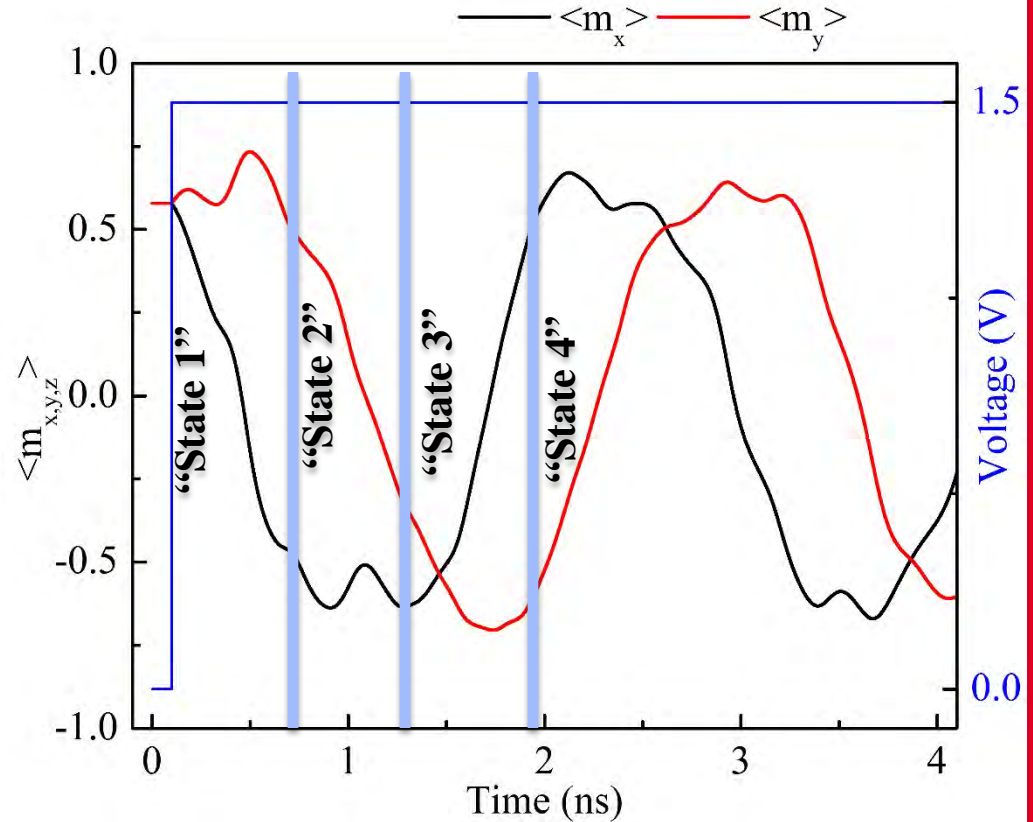
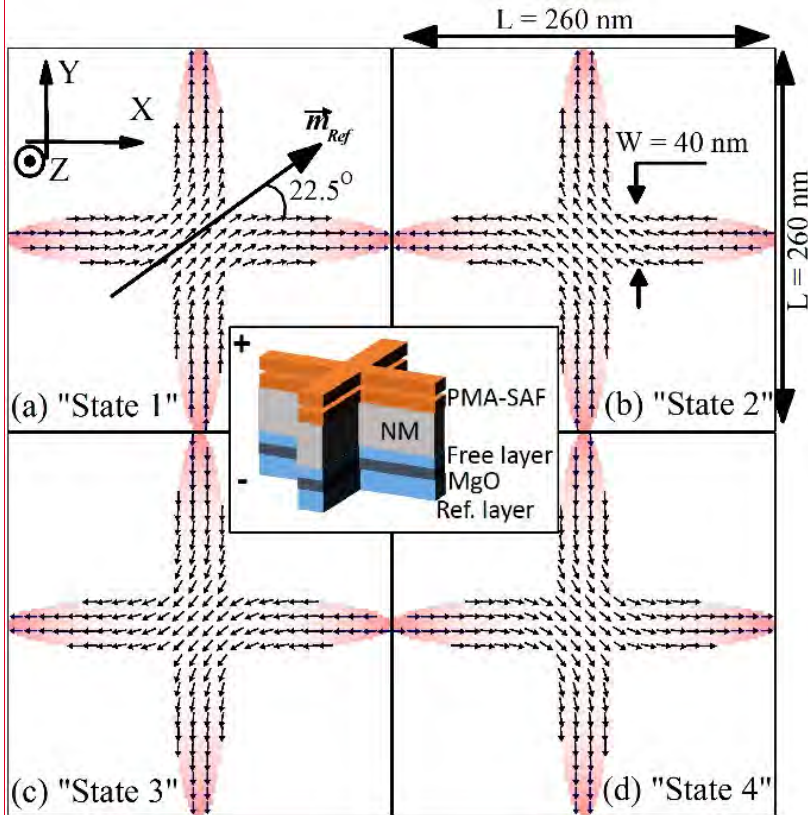
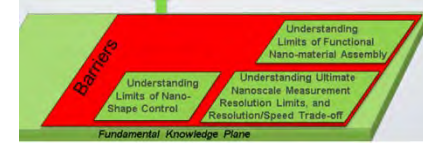


Figure: Schematic presentation of word and bit lines in STT-RAM structure

# Voltage controlled switching of cross-shaped nanomagnet

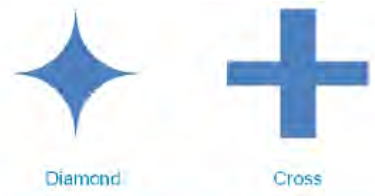
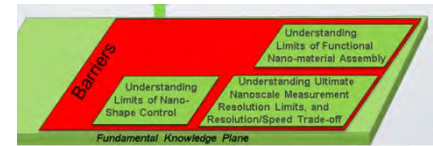
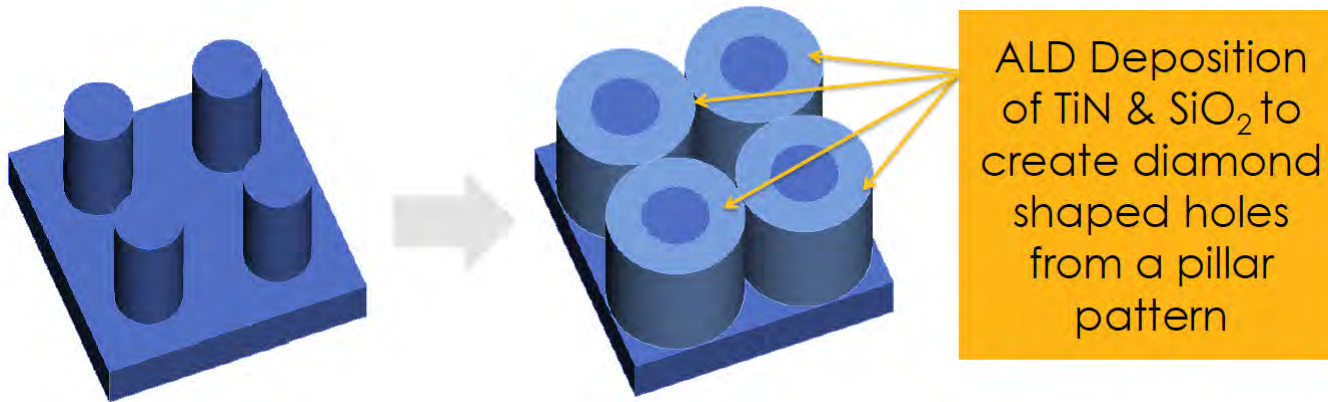
Proposed a switching method based on Voltage Controlled Magnetic Anisotropy (VCMA)



- No STT required for switching
- Low power alternative to STT (write energy ~ fJ)

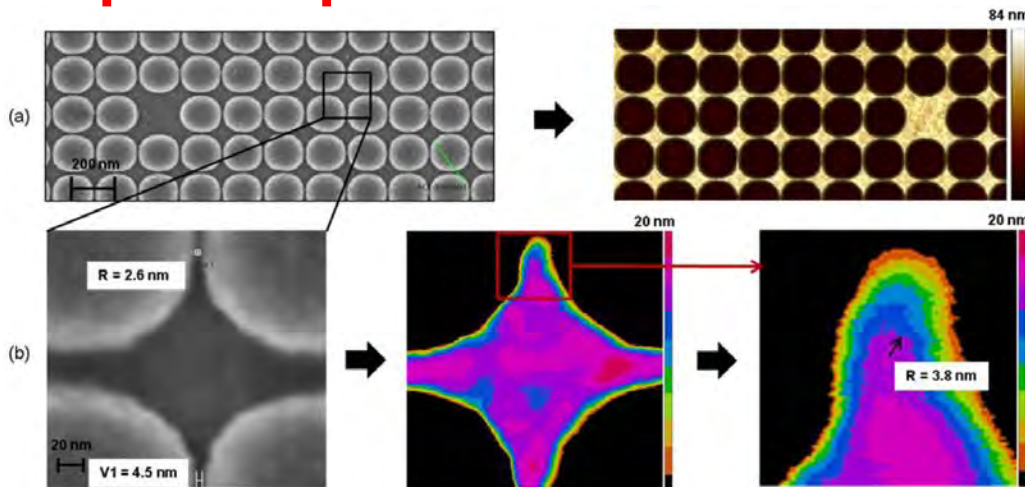


# Limits of Nanoshape Printing

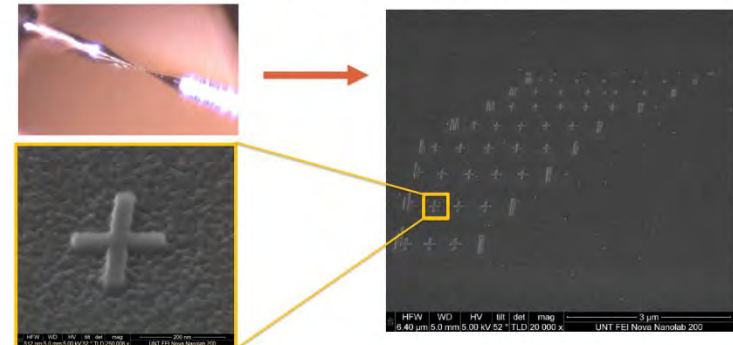


Nanoshapes being investigated with imprint lithography

## Master template fabrication and imprint replication demonstrated



## Methods and Results



STM tip based fabrication of cross structures by Zyvex

Collaboration with Zyvex Labs



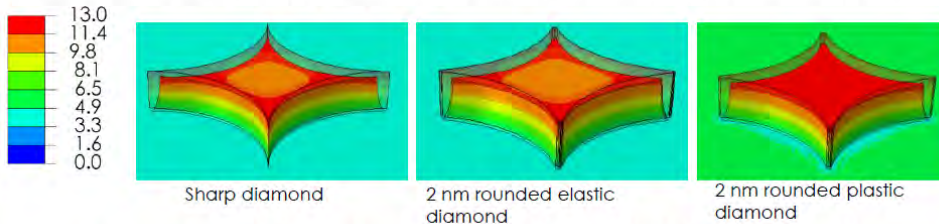
# Modeling of Image Fidelity and Anisotropic Etch Transfer

## Modeling and Simulation Methods

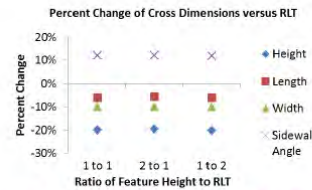
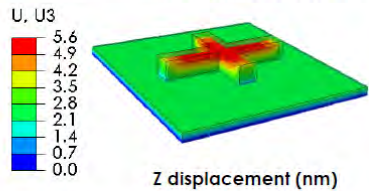
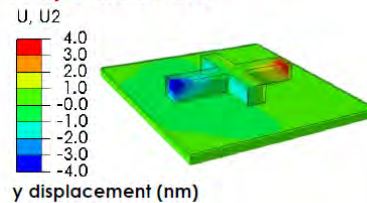
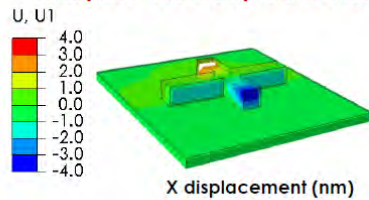
### Governing Equations

$$(\lambda + G) \frac{\partial e}{\partial x} + G \nabla^2 u = 0 \quad (\lambda + G) \frac{\partial e}{\partial y} + G \nabla^2 v = 0 \quad (\lambda + G) \frac{\partial e}{\partial z} + G \nabla^2 w = 0$$

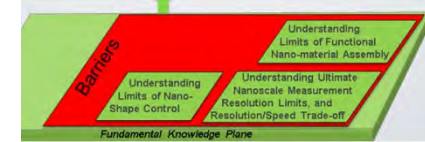
where  $e = \partial u / \partial x + \partial v / \partial y + \partial w / \partial z$ ,  $\lambda = \nu E / ((1 + \nu)(1 - 2\nu))$ , and  $G = E / (2(1 + \nu))$ .



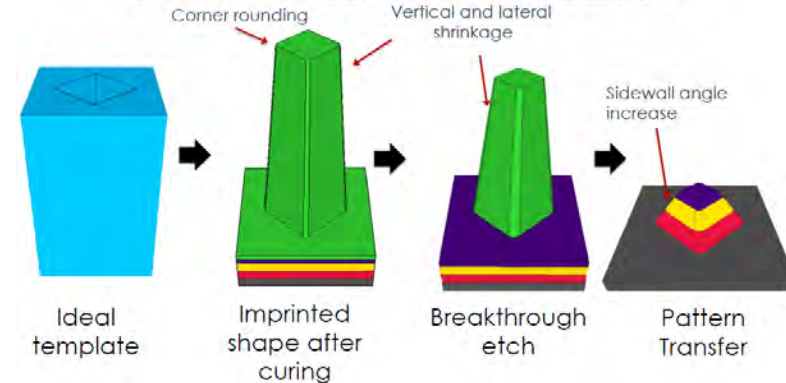
Sharp diamond stays sharp while both rounded diamonds get sharper. Plasticity does not impact on shape distortion.



Lateral shrinkage is concentrated along the corners of the cross. Vertical shrinkage dominates at the center of the feature. RL does not impact distortion.



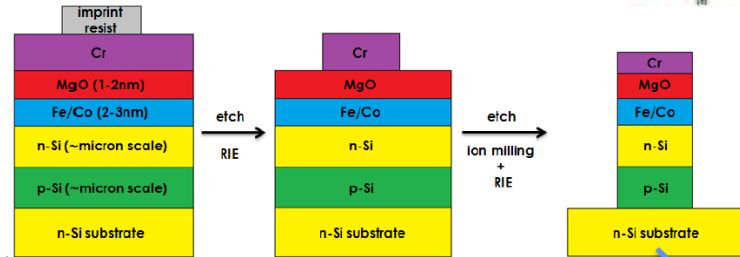
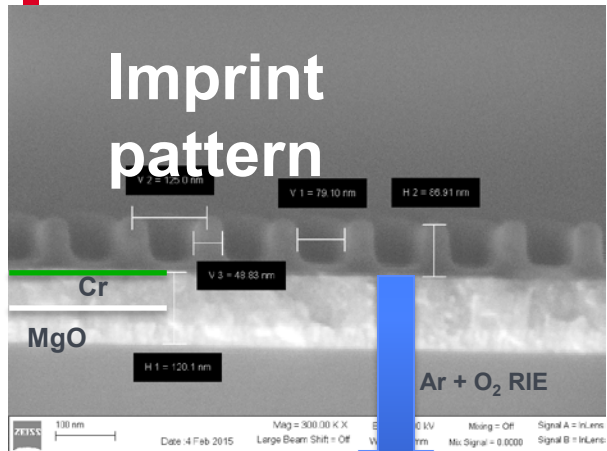
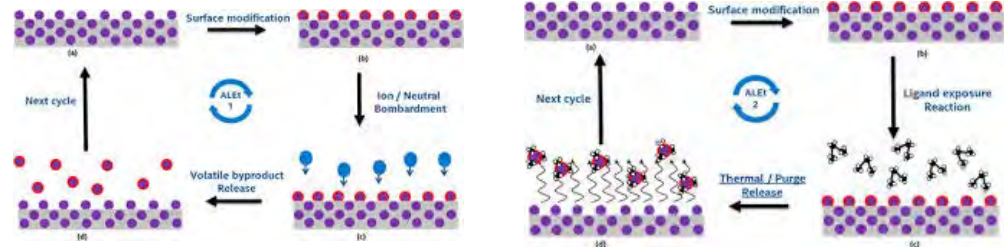
### Fundamental Research Barriers



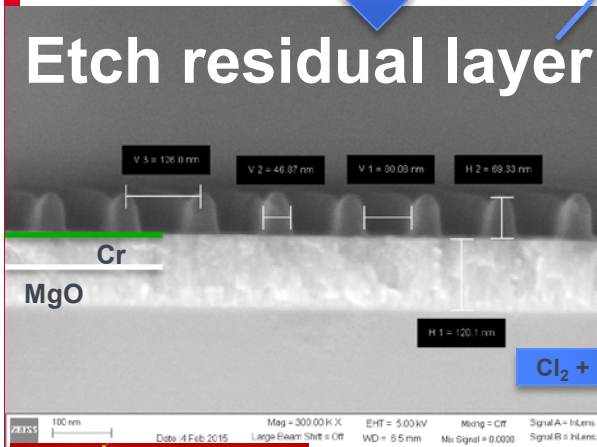
Stresses are large at corners of nanoshapes and multi-tiered structures

# Exploring Etch Transfer of Shapes for Heterostacked Layers

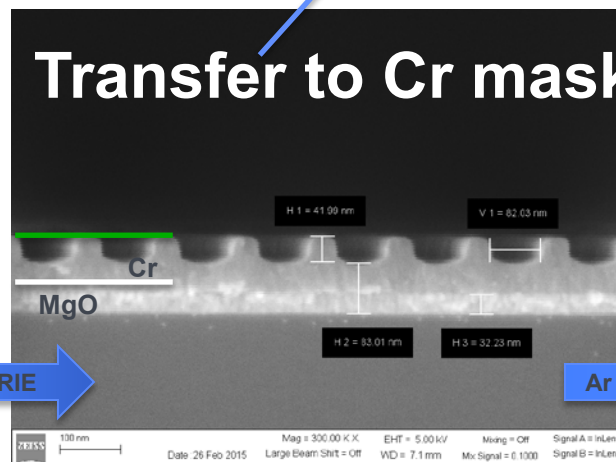
NEED for Atomic Layer Etching



Schematic of the methods



Cl<sub>2</sub> + O<sub>2</sub> RIE



Ar ion milling

